

*Thermoformable, FDA-compliant, Pharmaceutical-Grade PVC / PVdC film.
Tekni-Plex offers a wide range of PVC-based film structures to meet both performance and cost requirements.*

Typical Physical Properties

General

Construction	200 μ PVC / 25 μ PE / 80 g per m ² PVdC	7.9 mil PVC / 1.0 mil PE / 80 g per m ² PVdC
Color	Clear Tint	Clear Tint
Haze	5%	5%
Specific Gravity	1,41 g / cm ³	1.41 g / cm ³
Total Thickness	272 μ	0.0107"
Thickness tolerance	\pm 7%	\pm 7%
Maximum roll width	1,3 m	51"
Roll width tolerance	\pm 1 mm	\pm 1/25"
Nominal Yield	2,618 m ² / kg	1841 in ² / lb

Mechanical

Tensile Strength	34,47 x 10 ⁶ N / m ²	5000 psi
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Thermal

Dimensional Stability	\pm 4% (30 minutes @ 140°C)	\pm 4% (30 minutes @ 284°F)
Thermoforming Range	100 – 160°C	212 – 320°F

Barrier

Moisture Vapor Transmission Rate (38°C, 90% RH)	0,40 g / m ² / 24 hrs	0.026 g / 100 in ² / 24 hrs
Oxygen Transmission Rate (23°C, 50% RH)	0,40 cm ³ / m ² / 24 hrs	0.026 cm ³ / 100 in ² / 24 hrs

Manufactured under Industry Accepted standards for cGMP. Film is composed of ingredients in compliance with existing regulations of the FDA (21 C.F.R. 175.300) and is entered in Tekni-Plex Inc.'s Drug Master File #1378. Data supplied in good faith for information only. End user assumes all liability in using this product for the purpose intended.

TEKNIFLEX® is a registered trademark of Tekni-Plex, Inc.

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