

Tekniflex PGA and PGOA series are designed for the packaging of Medical Device/Drug Product Combinations requiring high moisture and/or oxygen barrier. Thermoformable, FDA-compliant, Medical-Grade PETG/PCTFE film lamination, which can be sterilized by radiation. Tekni-Plex offers a wide range of PETG-based film structures to meet both performance and cost requirements.

Typical Physical Properties

General	635µ PETG / 70µ PE.EVOH.PE / 76µ PCTFE	25 mil PETG / 2.8 mil PE.EVOH.PE / 3 mil PCTFE
Construction		
Color	Clear tint	Clear tint
Haze	4%	4%
Specific Gravity	1,32 g / cm ³	1.32 g / cm ³
Total Thickness	781µ	0.0308"
Thickness tolerance	± 10%	± 10%
Maximum roll width	1,1 m	42"
Roll width tolerance	± 1,5 mm	± 1/16"
Yield	0,96 m ² / kg	678 in ² / lb
Mechanical		
Tensile Strength	45 x 10 ⁶ N / m ²	6500 psi
Thermal		
Dimensional Stability	± 4% (30min minutes @ 140°C)	± 4% (30min minutes @ 284°F)
Thermoforming Range	100 – 160°C	212 – 320°F
Barrier		
Moisture Vapor Transmission Rate (38°C, 90% RH)	0,07 g / m ² / 24 hrs	0.005 g / 100 in ² / 24 hrs
Oxygen Transmission Rate (23°C, 100% RH)	0.42 cm ³ / m ² / 24 hrs	0.027 cm ³ / 100 in ² / 24 hrs

Manufactured under Industry Accepted standards for cGMP. Film is composed of ingredients in compliance with existing regulations of the FDA , USP and is entered in Tekni-Plex Inc.'s Drug Master File #1378. Data supplied in good faith for information only. End user assumes all liability in using this product for the purpose intended.

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